



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

000908

D3065-041

Job Sheet 171680



Part No: D3065-041

Job Qty: 10 ea

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/7/18

Job Tracking No:

Due Date: 2/14/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/13/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	10 pcs		2/14/18	0.00	2.20	Small Fab-2		
110	QC	10 pcs		2/14/18	0.00	0.00	QC5		
120	Packaging	10 pcs		2/14/18	0.00	0.00	Packaging3-1		
130	QC21-SA	10 Ea		2/14/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D3065 and Identify as D3065-041
Descriptions: 120 - LOCATION : WA002

DAS
21
9-50

FEB 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-1	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5009007
D3065-3	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5036292
D3065-5	Step Leg	20 Ea (2 ea)	90-Start up Operation	5039785X 5037234 1.
D3065-7	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5036427
MS20470AD4-4	Rivet, Universal Head	300 Ea (30 ea)	90-Start up Operation	5027554

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3065-1	10	91	0
	D3065-3	10	80	0
	D3065-5	20	125	0
	D3065-7	10	77	0
	MS20470AD4-4	300	3,332	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">Skid-tube</td><td style="width:5%;">☐</td> <td style="width:15%;">Cross tube</td><td style="width:5%;">☐</td> <td style="width:15%;">Water Jet</td><td style="width:5%;">☐</td> <td style="width:15%;">Engineering</td><td style="width:5%;">☐</td> </tr> <tr> <td>Machining</td><td>☐</td> <td>Small Fab</td><td>☐</td> <td>Prod. Eng. Coord.</td><td>☐</td> <td>Quality</td><td>☐</td> </tr> <tr> <td>Thermoforming</td><td>☐</td> <td>Finishing</td><td>☐</td> <td>Rec/Store/Packaging</td><td>☐</td> <td>Other</td><td>☐</td> </tr> <tr> <td>Large Fab</td><td>☐</td> <td></td><td></td> <td>Supplier</td><td>☐</td> <td></td><td></td> </tr> </table>						Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐	Large Fab	☐			Supplier	☐														
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Date : _____		Step #: _____		MRB (QSI042) Approval																																																	
Dart Aerospace Ltd. 1270 Aberdeen Street Howesbury, ON N6A 1K7 CANADA TEL: 1 613 832-5200 Email: sales@dartaero.com www.dartaero.com Container No: S042549 Part: D3065 - 041 Serial No/Batch: S042549 Revision: D3065 Inspector: _____ Root Cause <table style="width:100%; border-collapse: collapse;"> <tr><td>Environment</td><td>☐</td><td>No</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td><td>Of</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Off</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Sup</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Train</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td><td>Use 1</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> </table>		Environment	☐	No	☐	Design	☐	Of	☐	Doc/Data	☐	Off	☐	Equip/Tooling	☐	Sup	☐	Handling/Pre	☐	Train	☐	Material	☐	Use 1	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			
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